NOTES: 1. EXPOSE 12 INCH LEADS AND STRIP 1/2 INCH. ON ELECTRIC/HYDRAULIC USE ONLY 2. DIN JUMPER WIRE IS 2 INCHES, STRIP 7/16 INCH. 3. INSTALL FUNCTION DIN CONNECTORS WITH REMOVAL NOTCH SAME DIRECTION AS 90° BEND AS SHOWN. 4. INSTALL DUMP VALVE DIN CONNECTOR WITH TERMINAL 2 SAME DIRECTION AS 90° BEND AS SHOWN. 5. MUST PROVIDE WEATHER SEAL AT CONNECTOR OPENING. 6. INDIVIDUALLY SHRINK WRAP EACH RECTIFIER THEN SHRINK WRAP ALL RECTIFIERS TOGETHER. 5/16 NON-INSULATED ISO DIN RING TERMINAL CONNECTOR 451565 11-613 PLUG FUNCTION VALVE 5 PLACES 18/6 TRAILER CABLE 18 GA 72 INCHES LONG -12" LONG ISO DIN 5 PLACES CONNECTOR 18 GA 11-613 PLUG 12" LONG CONNECTOR DUMP VALVE **GREEN** 5 PLACES 422005 WHITE **PLUG TERMINAL WIRE COLOR FUNCTION** TM WHITE **PUSH** S **BLACK** RETRACT ← PLUG LT **ORANGE** FLAKE 6 CONTACT RT **RRAMP UP GREEN** METAL CONNECTOR A (CENTER) **RAMP DOWN BLUE** RED GROUND TO E/H SOLENOID **VENDOR INFORMATION: P/N B2205** COLORED WIRE ON HB FROM CABLE (CONTROL WIRE) P.O. BOX 248, SABETHA, KS 66534 WHITE JUMPER WIRE DIMENSIONS ARE IN INCHES COLORED WIRE DRAWN BETWEEN 1 AND GND. TOLERANCES: HEATH 1/29/2014 FROM DIN CONNECTOR FRACTIONAL±1/16 FP-HFL-913 PART

(DUMP VALVE CONTROL) FUNCTION DIN

CONNECTION

(TYP ON DUMP VALVE`

PROPRIETARY AND CONFIDENTIAL

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ANGULAR: MACH±1 BEND ± TWO PLACE DECIMAL ±010 THREE PLACE DECIMAL ±005

DO NOT SCALE DRAWING

MATERIAL --

ASM # FLAKER VALVE HARNESS, DIN

SECTION





Α SHEET 1 OF 1